



Service Bulletin

Bulletin#: 22-03

Date:	March 22, 2022
Attention:	<input checked="" type="checkbox"/> Service Manager
Model(s):	38SAV SV025-SV099
Subject:	Dash Mounting/Securing
Description:	Dashing securing may not have been performed per the attached drawing.
Solution:	Inspect dash securing points referenced in the drawing. Securing dash to deck shown in lower right corner should be the first inspection/correction. If dash exhibits sign of detachment/looseness at the angle bracket attachment point, the dash visor will have to be removed to complete the process. A replacement visor could be required during this operation.
Time Allotted:	

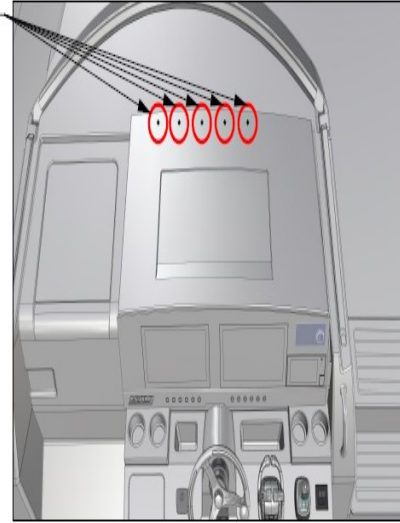
38 SAV Dash Installation

2" x 3", 18" long
aluminum bracket
Part Number:
10700-18



Pre drilled holes
on 2" face

Secure dash to 3"
face of mounted
bracket with (5)
 $\frac{1}{4}$ " - 20 x $1\frac{1}{2}$ "
flathead thrubolts and
 $\frac{1}{4}$ " - 20 washer and
lockwasher as
shown to the right.

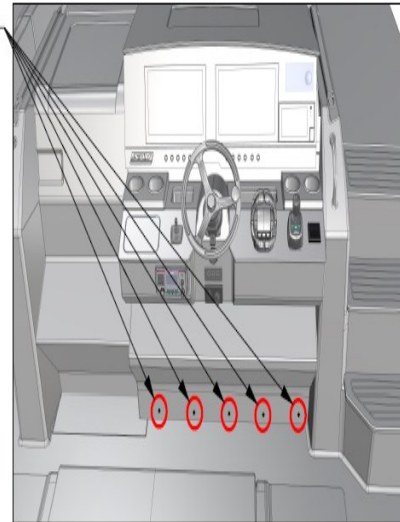


Mount bracket along
2" pre drilled face to
deck
using (5) #14 - $\frac{3}{4}$ "
panhead screws




****Note:**
Before screwing on
bracket, scuff gel with
80 grit sand paper
and wipe, then put a
generous bead of
methacrylate on
deck flange that
bracket sits against

Secure dash
to deck with
(5) #10, $1\frac{1}{2}$ "
pan oval
screws evenly
spaced, as
shown to the
right



REFERENCE ONLY

 REGAL MARINE INDUSTRIES 200 AIRPORT DRIVE ORLANDO, FLORIDA 32835 TEL: 407-854-6400 ALL RIGHTS RESERVED			
DRAWING TITLE: 38 SAV (SV) Dash Installation			
DATE: 3/18/2022	REVISION: -	PAGE: 1 OF 1	
DRAWN BY: LMS	APPROVED BY: Hector T.	DWG. NO.: MSV25V	

